



BHARAT HEAVY ELECTRICALS LIMITED : BHOPAL
QA PLAN FOR : OIL LEVEL INDICATOR (KNOB TYPE)
QA PLAN NO.: QA/TCB/BO/122 REV.00 DATE 06.03.2017

SL NO.	COMPONENT/ ASSY/ OPERATION	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK		BHEL REF. DOCUMENT/ ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY		REMARKS
					M	C			M	C	
1	RAW MATERIAL		B	V	100%		BHEL spec./drg. 35380401132	TC or TR	P	V	
2	PRESSURE TEST	Pressure test at 1.5 kg/cm ² for 30 mins	B	T	100%	10%	BHEL spec./drg. 35380401132	TC or TR	P	W	
3	DIMENSION & VISUAL CHECK	1. THD. Length 2. Visual & other dimensional check	B	M,V	100%	10%	BHEL spec./drg. 35380401132	TC or TR	P	W	
			B	M,V	100%	10%	BHEL spec./drg. 35380401132	TC or TR	P	W	

LEGEND
A = CRITICAL
B = MAJOR
C = MINOR

TYPE OF CHECK
V = VISUAL
M = MEASUREMENT

AGENCY
M=MANUFACTURER/SUB-CONTRACTOR
C=BHEL APPOINTED THIRD PARTY
INSPECTION AGENCY(TPIA)

SCOPE OF AGENCY
W = WITNESS
V = VERIFICATION

P = PERFORMER

PREPARED BY :-

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QA-TCB

रोहन कुमार / ROHAN KUMAR
वरि अभियंता / Sr. Engineer
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बी.एच.ई.एल., भोपाल / B.H.E.L., BHOPAL

REVIEWED BY

MK SHARMA
Additional GM (QTR)

26/03/17
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BHARAT HEAVY ELECTRICALS LIMITED BHOPAL
VENDOR QUALIFICATION REQUIREMENT FOR

OIL LEVEL INDICATOR (KNOB TYPE)
DRAWING NO - 35380401132

Date: 13.12.2019

TECHNICAL:

Sl. No.	Description	Vendor's remarks (Y/N)
1	The vendor should be either manufacturer of Oil level Indicator or their authorized representative. Authorized representative to submit authorization letter from the manufacturer as a documentary proof.	
2	The manufacturer should have supplied at least 100 nos. of similar type of oil level indicators for transformer / bushing applications in the last two years from the tender opening date. Vendor to submit the un-priced copy of purchase order/ Invoice and its dispatch documents.	